



**TIG MASTER**

**26 Series Torches**

**PROFAX**



(For Heavy Duty Applications Rated @ 250 Amps)

TIG 26 Series Torches

200 amps • Air cooled

TORCH PACKAGES w/1 PIECE RUBBER POWER CABLE		TORCH PACKAGES w/2 PIECE POWER CABLE AND GAS HOSE		TORCH PACKAGES w/1 PIECE PRO FLEX POWER CABLE		TORCH PACKAGES EQUIPPED w/TTC-200 CONNECTOR	
PROFAX NO.	LENGTH	PROFAX NO.	LENGTH	PROFAX NO.	LENGTH	PROFAX NO.	LENGTH
26-12R	12½'	26-12-2	12½'	26-12PF	12½'	26FV-12R-TTC	12½'
26-25R	25'	26-25-2	25'	26-25PF	25'	26FV-25R-TTC	25'
26-50R	50'	26F-12-2	12½'	26F-12PF	12½'	26FVHD-12R-TTC	12½'
26F-12R	12½'	26F-25-2	25'	26F-25PF	25'	26FVHD-25R-TTC	25'
26F-25R	25'	26FV-12-2	12½'	26FV-12PF	12½'	26V-12R-TTC	12½'
26F-50R	50'	26FV-25-2	25'	26FV-25PF	25'	26V-25R-TTC	25'
26FV-12R	12½'	26FVHD-12-2	12½'	26FVHD-12PF	12½'		
26FV-25R	25'	26FVHD-25-2	25'	26FVHD-25PF	25'		
26FV-50R	50'	26V-12-2	12½'	26V-12PF	12½'		
26FVHD-12R	12½'	26V-25-2	25'	26V-25PF	25'		
26FVHD-25R	25'						
26V-12R	12½'						
26V-25R	25'						
26V-50R	50'						

Torch packages include torch body, handle, cable assembly, and long back cap



**TTC-200 Connector**

(see page 145)

The best connector for field welding applications

**Accessory Kits**

(Pages 148-149)

MADE IN U.S.A.



**26, 26F, 26FV, 26FVHD, & 26V** 200 amps • Air cooled (Standard)  
250 amps • Air cooled (HD Series)



TIG 26  
Series Torches

NO.	PROFAX NO.	DESCRIPTION	NO.	PROFAX NO.	DESCRIPTION
1.	26	Torch body (includes 18CG cup gasket & 18-7 insert)	14.	H-200	Handle, smooth (Used w/Snap-On snap switch holder)
2.	26F	Flexible torch body (includes 18CG cup gasket & 18-7 insert)	15.	H-200R	Handle, ribbed
3.	26FV	Flexible torch body w/valve (includes 18CG cup gasket & 18-7 insert)	16.	BL-2S*	Snap on switch holder (comes with SW-2)
3a.	26FVHD	Flexible heavy duty torch body w/valve (includes 18CG cup gasket & 18-7 insert)	16a.	BL-1S*	Snap on switch holder (comes with SW-1F)
4.	26V	Torch body w/valve (includes 18CG cup gasket & 18-7 insert)	17.	SW-2	Switch (Off/On) w/flat round button
5.	18-7	Insert	18.	SW-1	Switch (momentary) w/round button
6.	VS-1	Valve stem, includes S-008 O-ring	19.	SW-1F	Switch (momentary) w/flat button
6a.	S-008	O-ring	20.	45V62	Power cable adapter
7.	57Y02	Long back cap, w/98W18 O-ring	21.	46V28-2	Optional 2 pc. power cable 12½'
8.	300M	Medium back cap, w/98W18 O-ring		46V30-2	Optional 2 pc. power cable 25'
9.	57Y04	Short back cap, w/98W18 O-ring	21a.	26B	Tip nipple
10.	98W18	Back cap O-ring	21b.	26A	Power cable crimp
11.	18CG	Cup gasket	21c.	1255	5/8-18 RH male nut
12.	54N01	Gas lens insulator	22.	40V75R	Rubber gas hose 12½'
13.	54N63	Large diameter gas lens insulator		41V30R	Rubber gas hose 25'
13a.	18CG-20	Cup gasket for stubby collet and collet body	23.	46V28R	1 pc. rubber power cable 12½'
				46V30R	1 pc. rubber power cable 25'
				46V30R-50	1 pc. rubber power cable 50'
			24.	46V28PF	1 pc. pro flex power cable 12½'
				46V30PF	1 pc. pro flex power cable 25'

Alumina cups..... page 142  
Collets, collet bodies, and gas lenses..... page 143

Power cable adapters, back caps,  
valve stems and handles..... page 144  
Accessory kits..... pages 148-149

\*Use with H-200 smooth handle only.